

BUMPERS

FRONT BUMPER COVER (G1890686)

REMOVAL AND INSTALLATION

76.22.72

FRONT BUMPER -
RENEW

ALL DERIVATIVES

2.00

USED WITHINS

REMOVAL

NOTES:

- Some variation in the illustrations may occur, but the essential information is always correct.
- Some components shown removed for clarity.
- Removal steps in this procedure may contain installation details.

All vehicles

1.

WARNING:

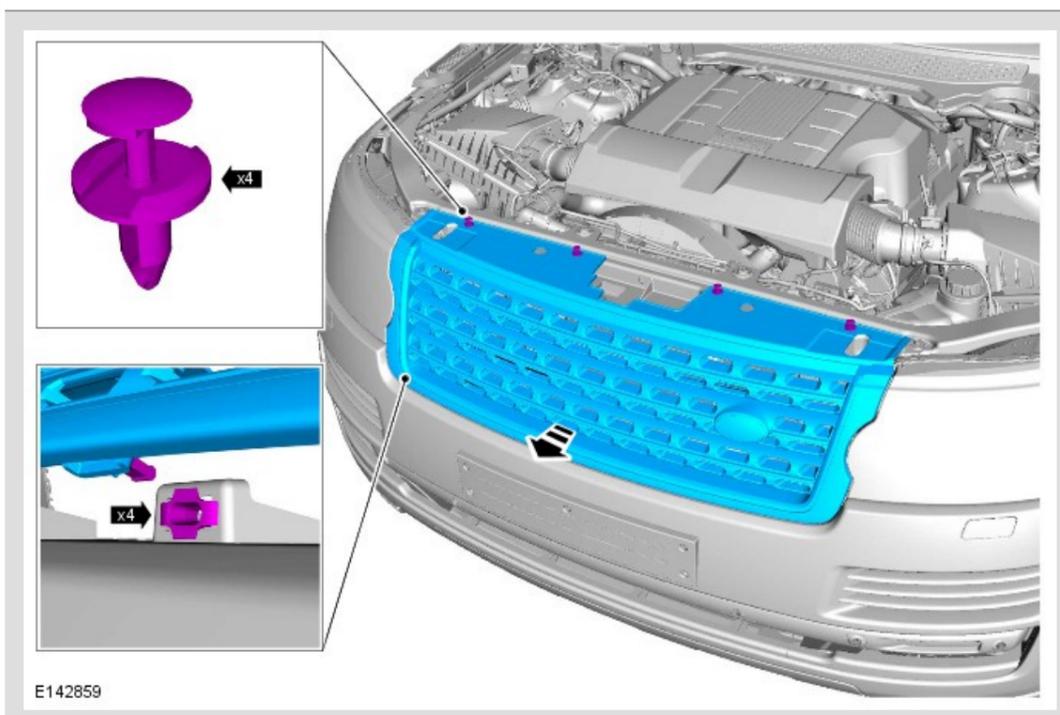
Make sure to support the vehicle with axle stands.

Raise and support the vehicle.

2.

Refer to: Front Bumper Lower Cover (501-19, Removal and Installation).

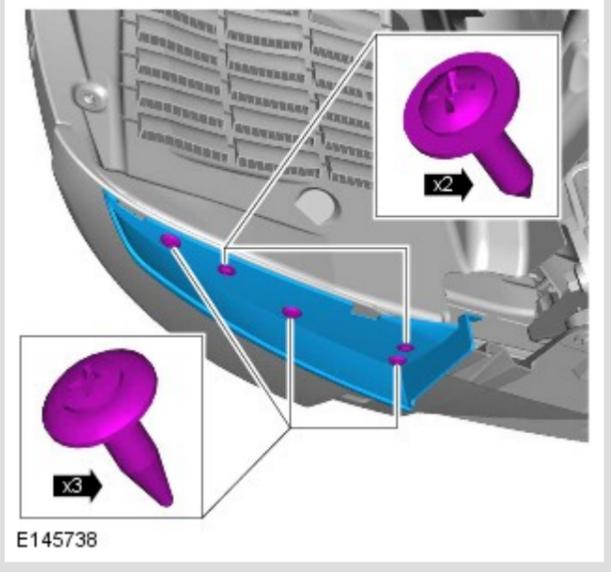
3.



4.

NOTE:

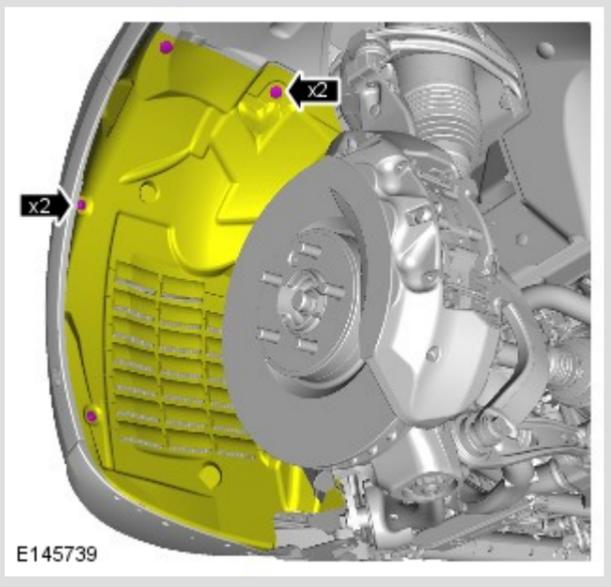
Repeat the step for the other side.



5.

NOTE:

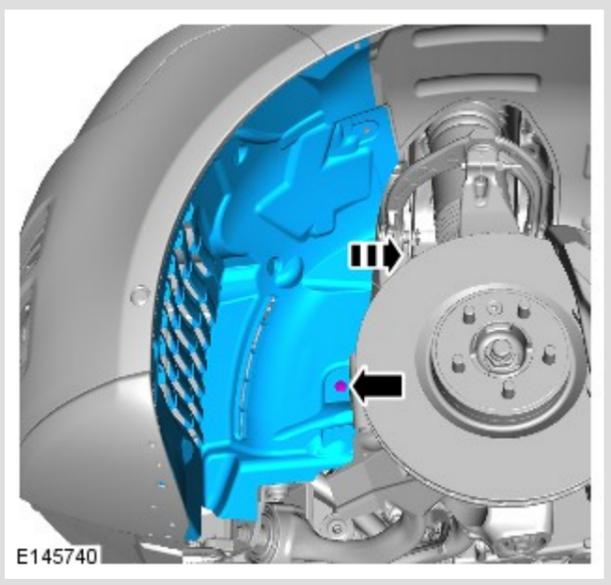
Repeat the step for the other side.



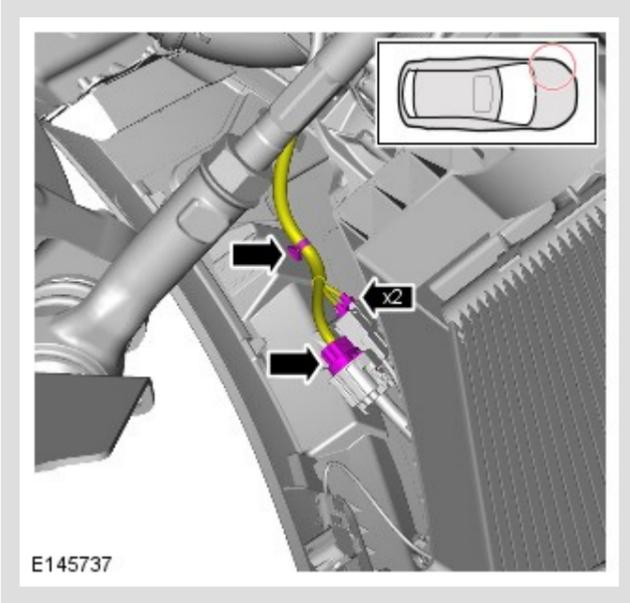
6.

NOTE:

Repeat the step for the other side.

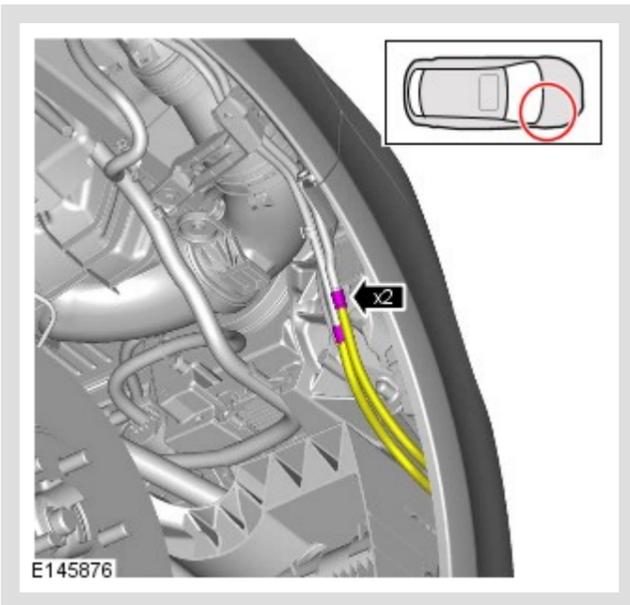


7.

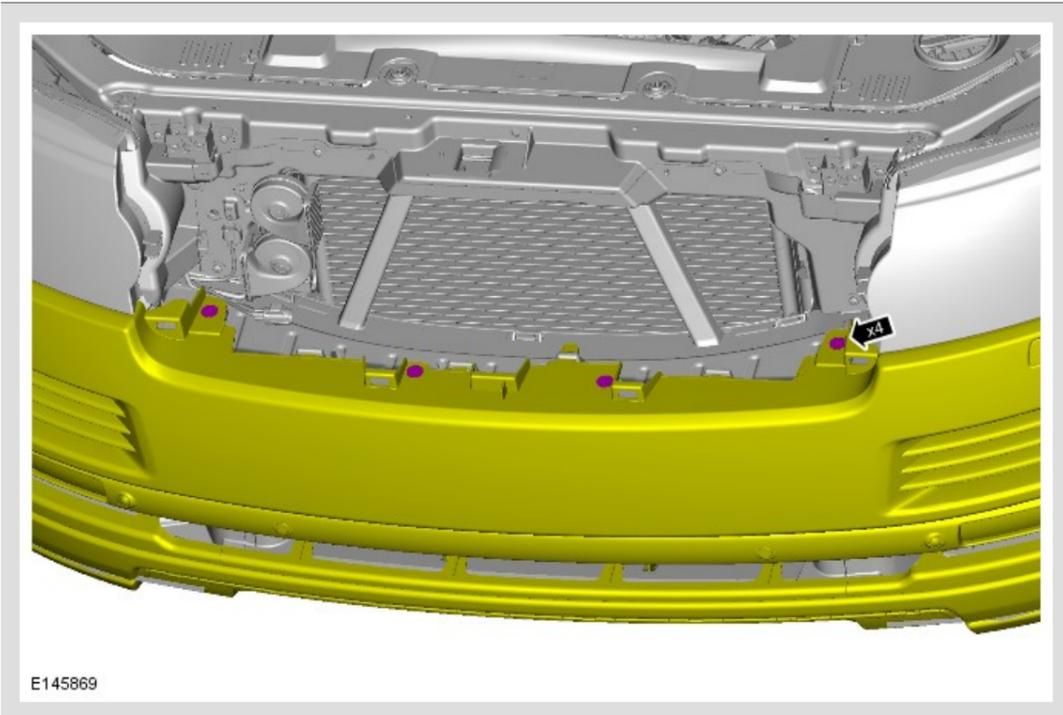


8.

⚠ CAUTION:
Be prepared to collect escaping fluids.

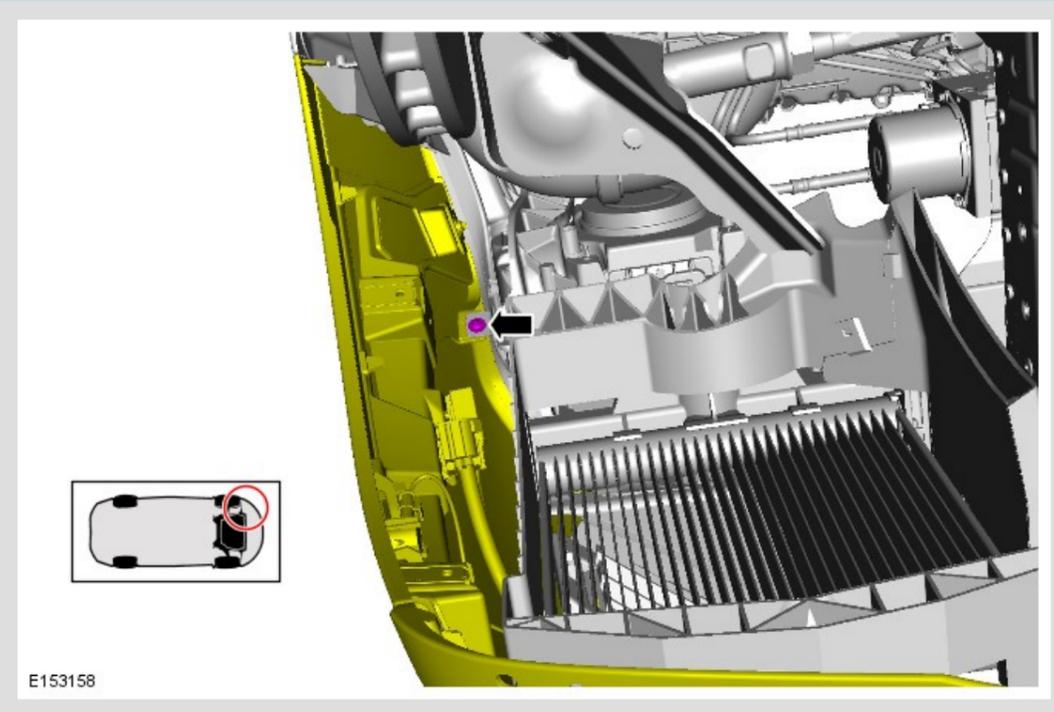


9.

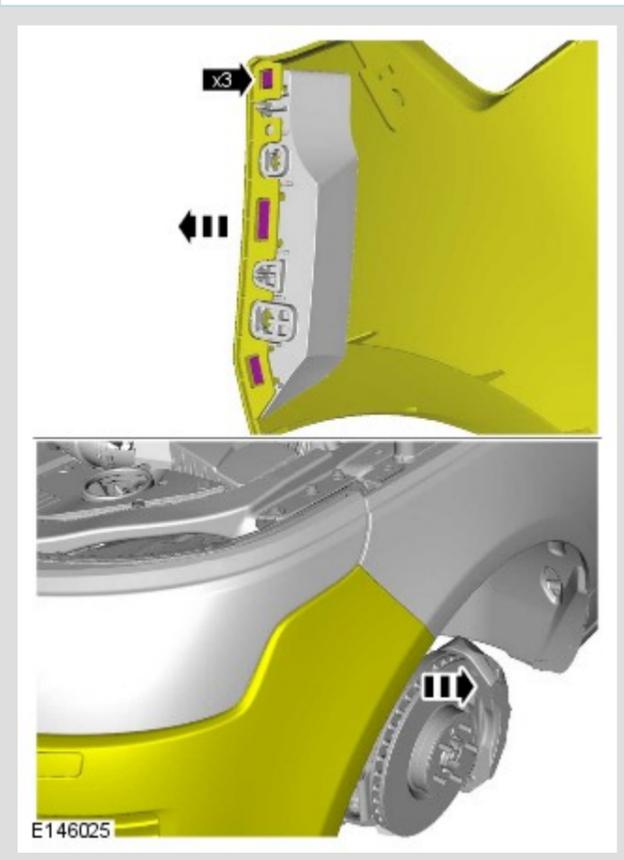


 NOTE:

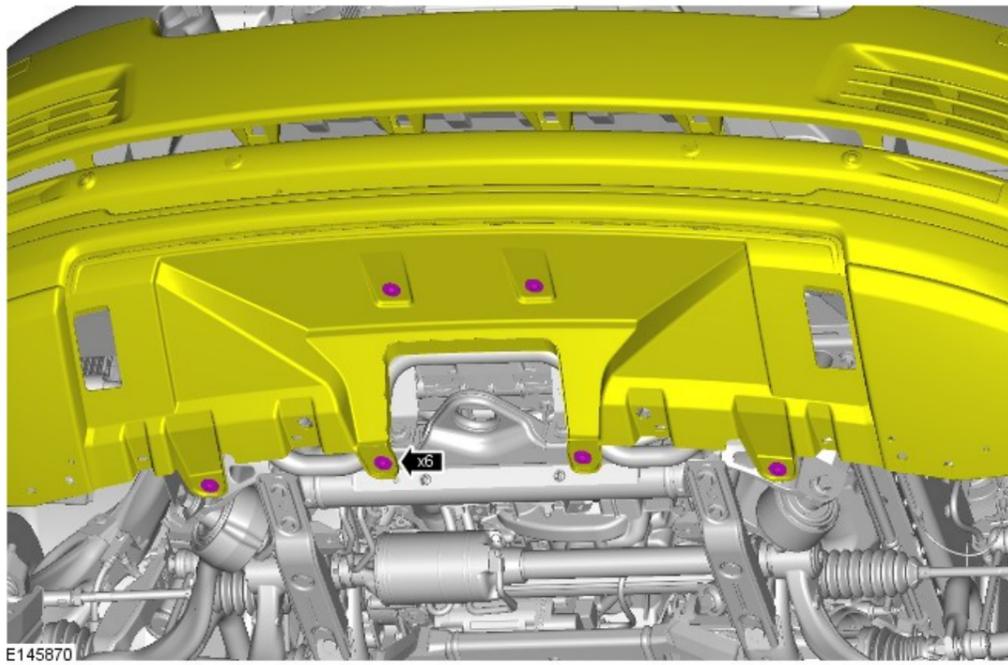
Repeat the step for the other side.

 NOTE:

Repeat the step for the other side.



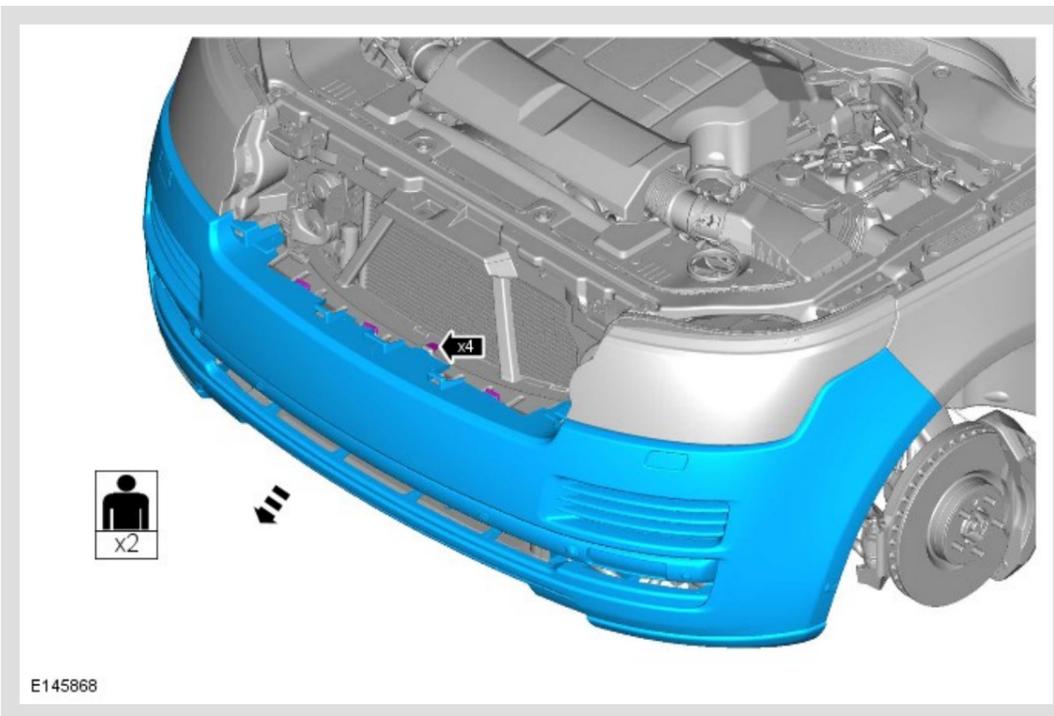
12.



13.

⚠ CAUTION:

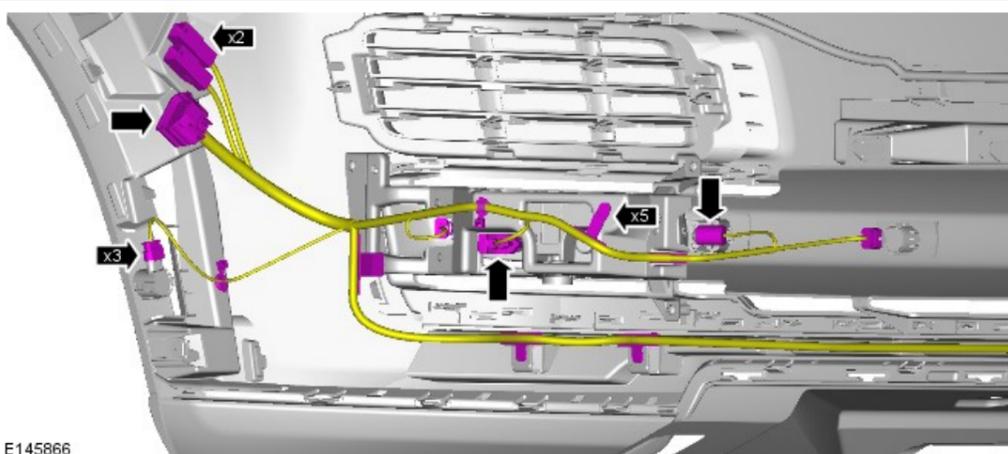
Make sure to protect the paintwork.



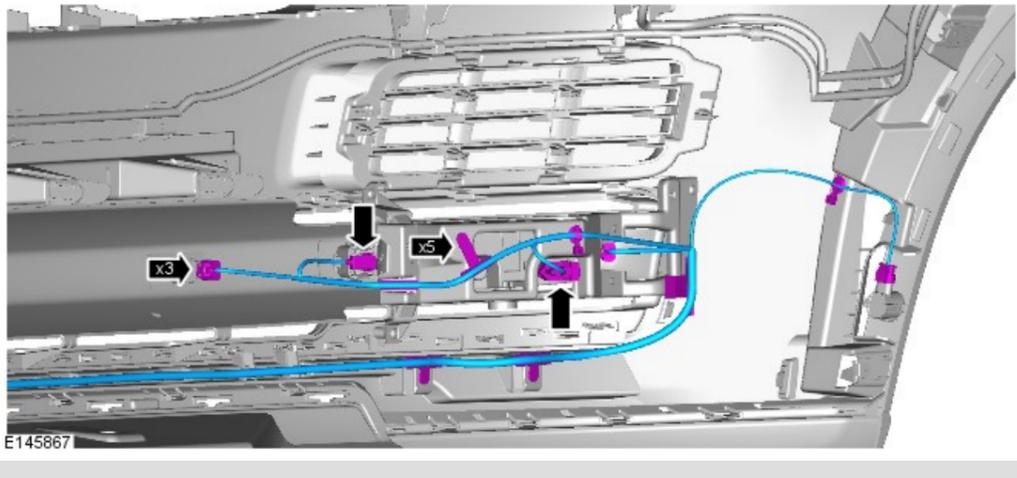
14.

△ NOTE:

Do not disassemble further if the component is removed for access only.



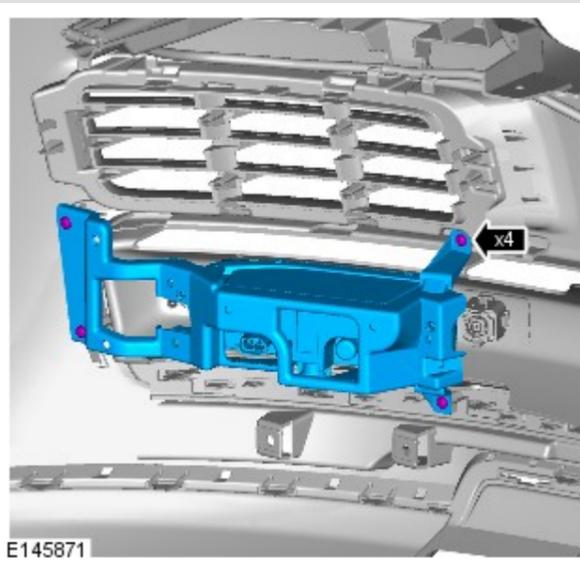
15.



16.

△ NOTE:

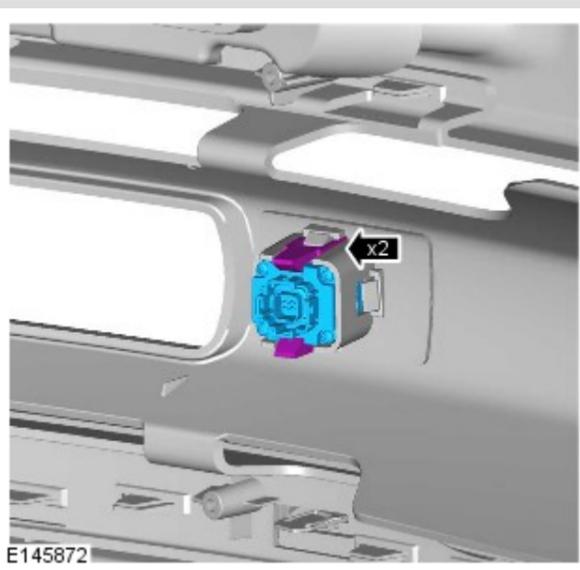
Repeat the step for the other side.

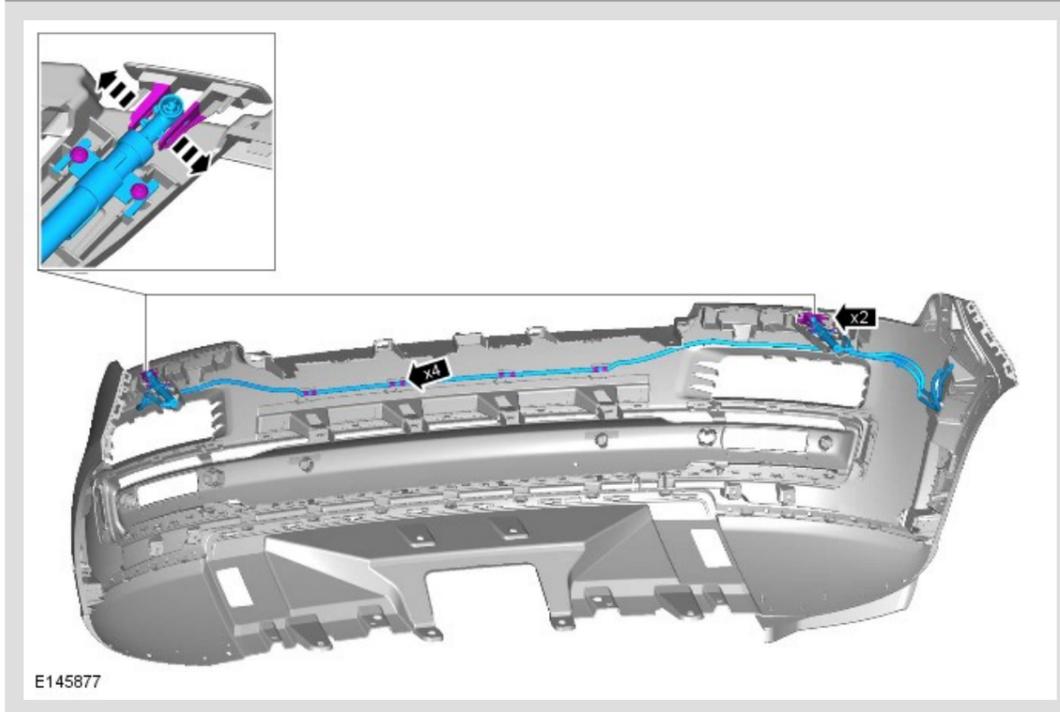


17.

△ NOTE:

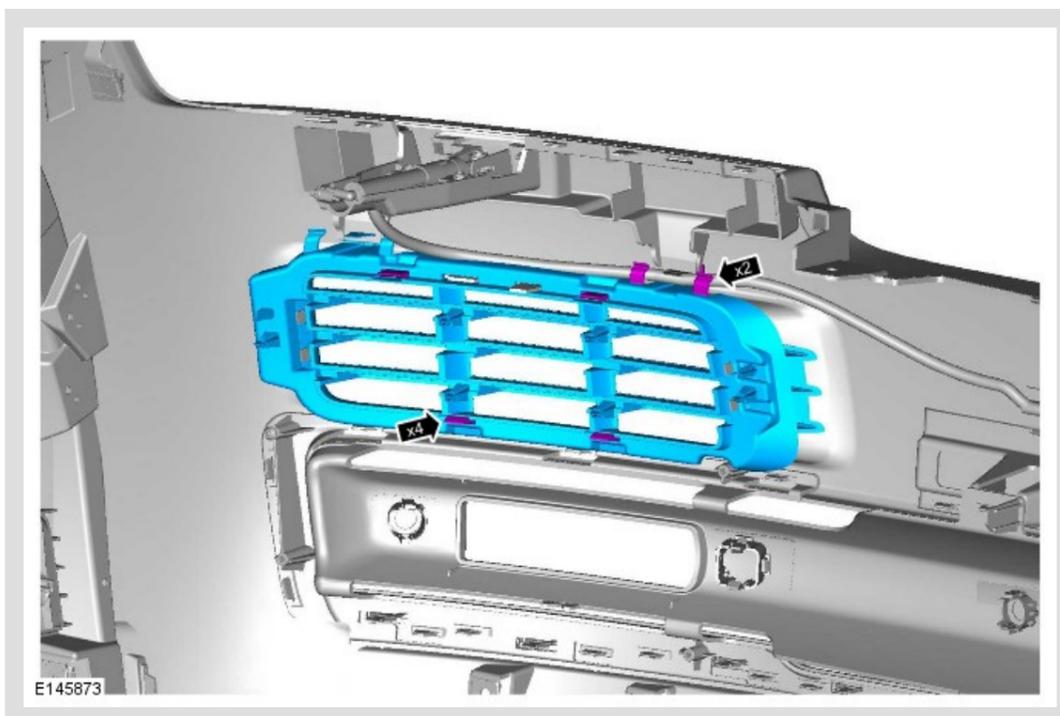
Repeat the step for the other side.





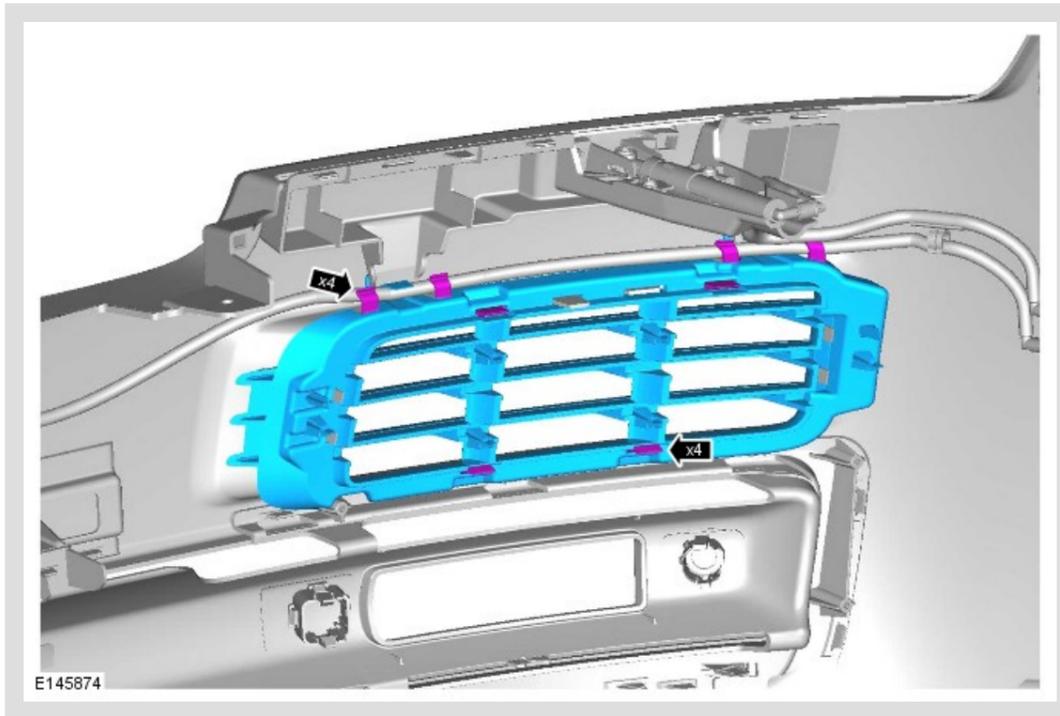
⚠ CAUTION:

Use Loctite 3090 or 3092, meeting the correct market specification.



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Use Loctite 3090 or 3092, meeting the correct market specification.

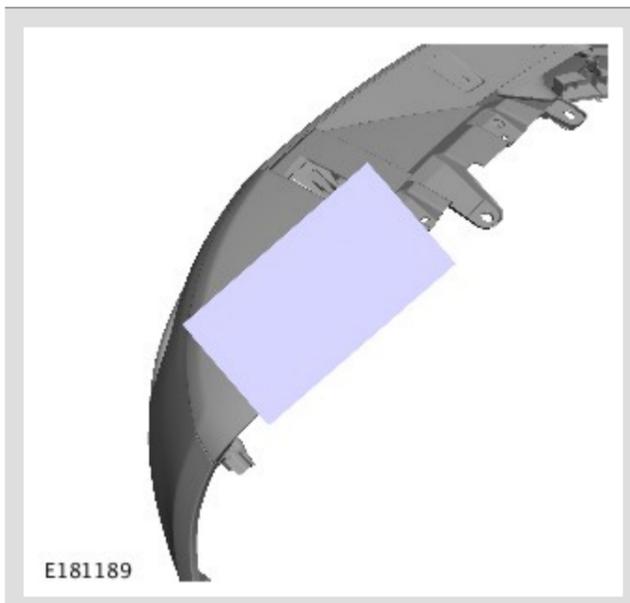


SV Autobiography only

Refer to: Autobiography black front bumper cover insert.

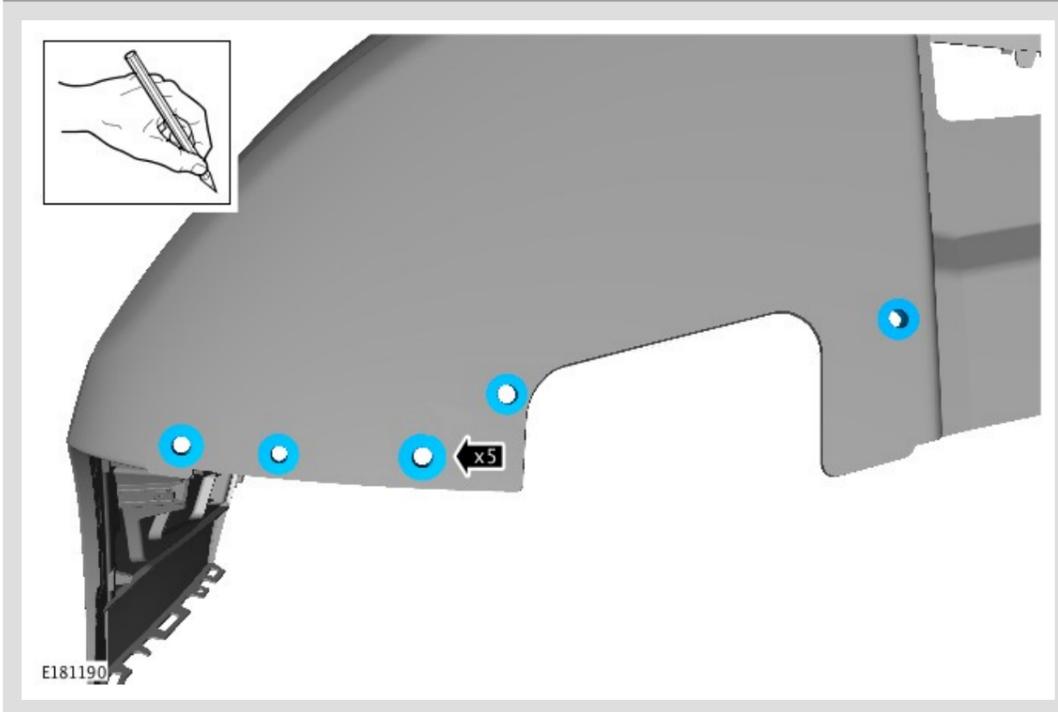
△ NOTE:

The new bumper cover will require modifying to allow installation of the brake disc cooling ducts. The following steps detail how to make a template for cutting the bumper cover and will need to be carried out on both sides of the bumper cover.



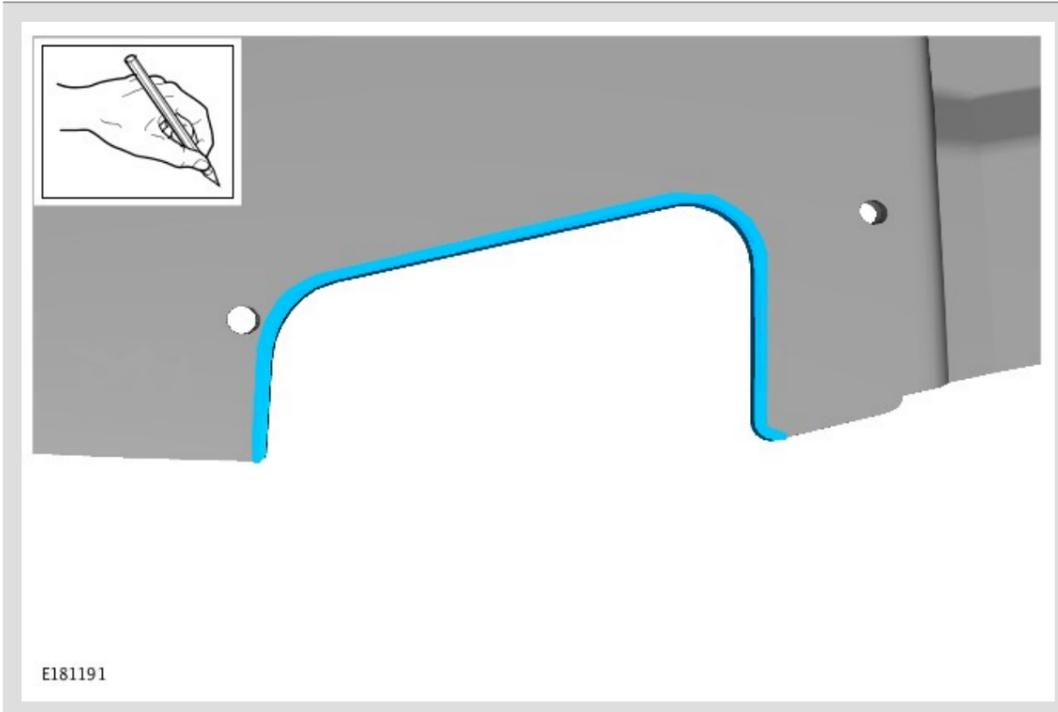
Position a sheet of A3 (297mm x 420mm) paper over the bumper cover and secure with tape.

23.



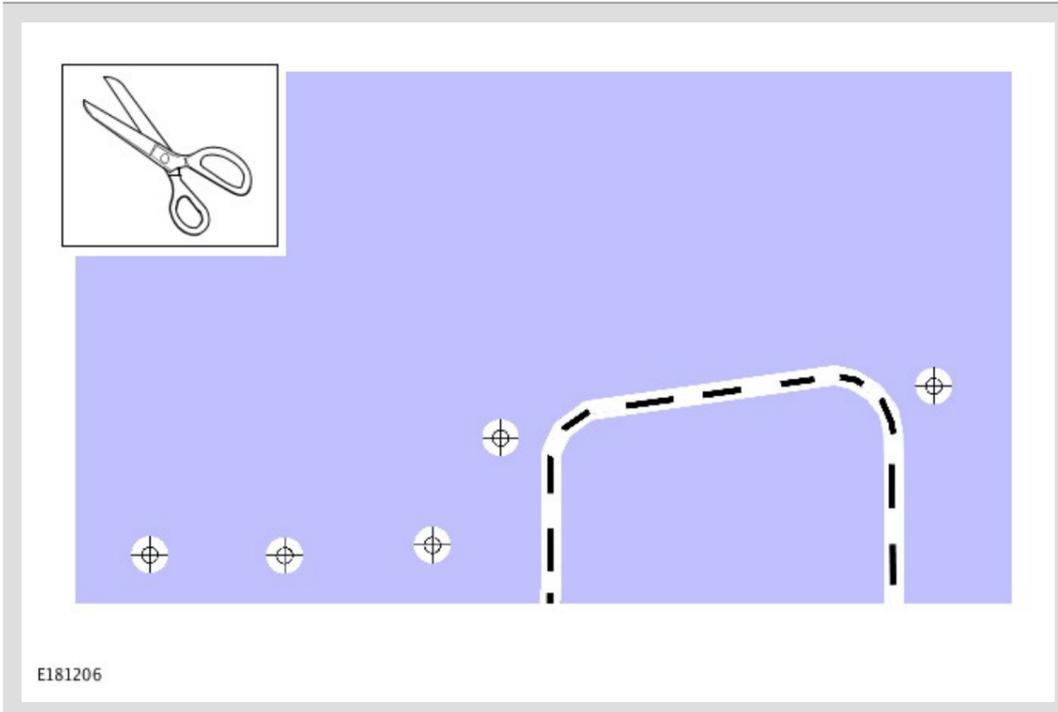
Using a pencil, pierce the paper through the brake disc cooling duct mounting holes.

24.



Mark the outline of the bumper cover recess on the paper.

25.



Carefully remove the paper from the bumper and cut out the recess. The template is now ready for use.

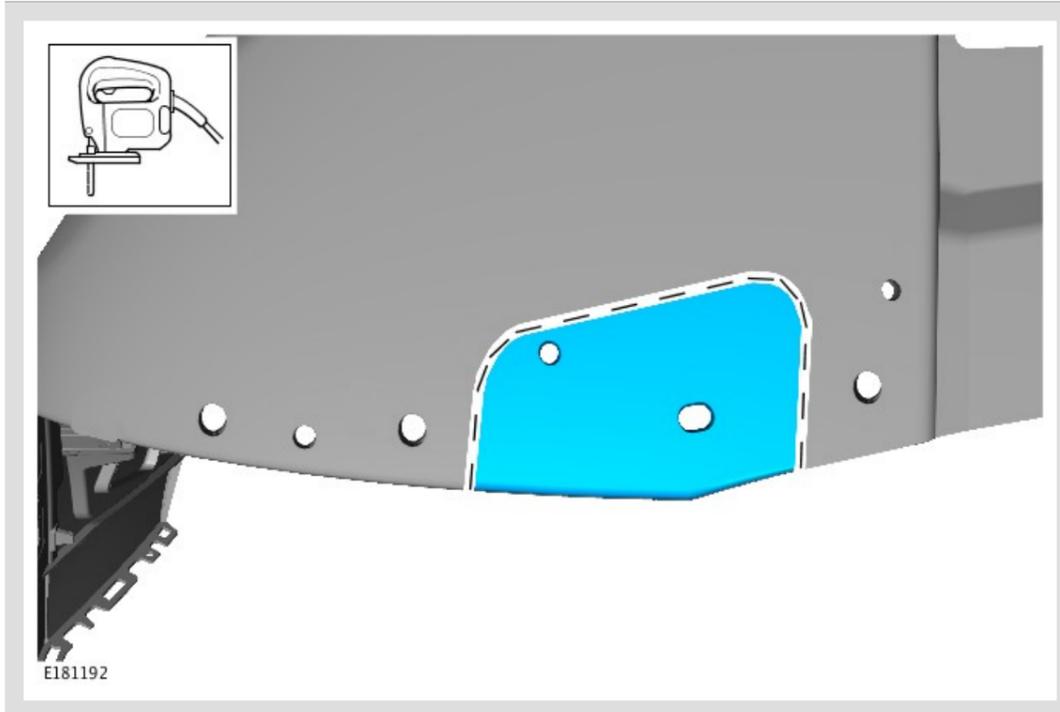
INSTALLATION

SV Autobiography only

1.

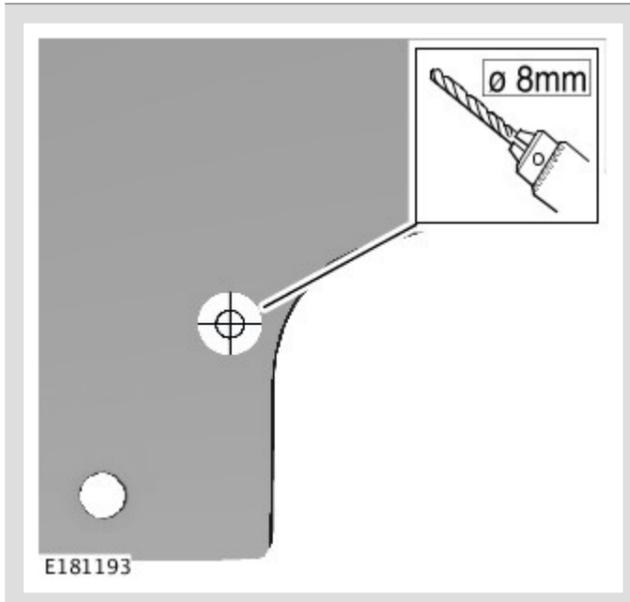
Position the template onto the new bumper cover making sure all holes are correctly aligned and secure with tape.

2.



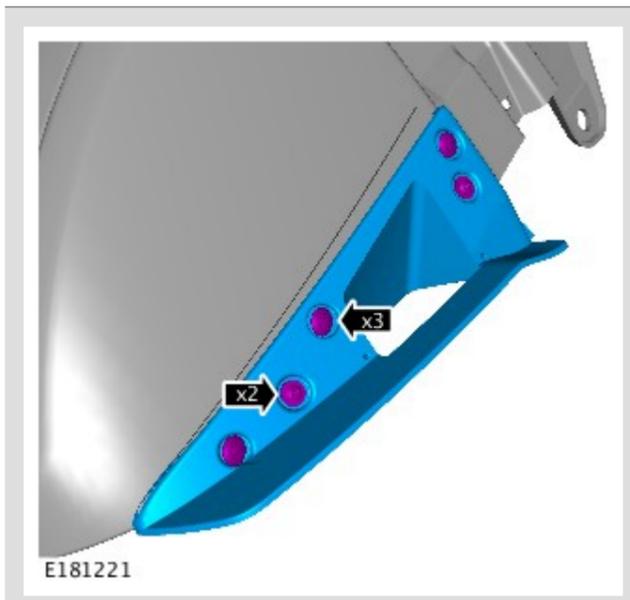
Cut the bumper cover using the template as a guide.

3.



Drill the additional brake disc cooling ducts mounting hole using the template as a guide.

4.



Install the brake disc cooling ducts.

All vehicles

5.

To install, reverse the removal procedure.